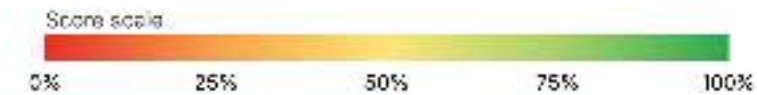


Heat Map: THORS Baseline Assessment Summary

Supplier Quality and Supply Chain Team | 22 team members (M1 to M22) | 41 of 41 assessments completed per member | Score = % correct



	M1	M2	M3	M4	M5	M6	M7	M8	M9	M10	M11	M12	M13	M14	M15	M16	M17	M18	M19	M20	M21	M22
1. 7 QC Tools: Check Sheets, Fishbone, Stratification & Scatter	65%	55%	33%	30%	20%	70%	55%	70%	40%	50%	55%	65%	75%	55%	40%	25%	85%	60%	90%	75%	55%	50%
2. 7 QC Tools: Control Charts	30%	85%	30%	20%	45%	85%	75%	90%	80%	85%	60%	65%	90%	25%	35%	90%	90%	35%	25%	70%	35%	30%
3. 7 QC Tools: Histograms & Pareto Charts	80%	75%	50%	40%	60%	75%	85%	80%	35%	80%	70%	60%	90%	35%	20%	65%	80%	35%	70%	35%	85%	60%
4. 6D Problem-Solving Basics	80%	80%	33%	40%	60%	80%	40%	80%	85%	55%	80%	60%	90%	85%	35%	40%	85%	45%	85%	45%	60%	40%
5. Aluminum Melting Fundamentals	97%	50%	80%	47%	70%	64%	60%	60%	82%	66%	75%	61%	90%	25%	45%	65%	80%	42%	75%	90%	85%	57%
6. Bonded Sand Iron Casting Basics	45%	70%	45%	25%	85%	75%	30%	60%	90%	25%	50%	75%	90%	35%	30%	82%	95%	45%	32%	80%	70%	80%
7. Broaching (Final Assessment)	40%	55%	35%	20%	80%	60%	35%	60%	40%	55%	75%	80%	90%	75%	40%	40%	35%	85%	40%	40%	20%	40%
8. Cathodic Electrodeposition (CED) Painting Basics	30%	50%	30%	60%	75%	60%	70%	20%	40%	40%	65%	40%	80%	5%	30%	55%	70%	20%	35%	45%	40%	20%
9. Centerless Grinding Series 01 (Final Assessment)	50%	50%	40%	60%	40%	40%	30%	60%	85%	50%	60%	65%	75%	25%	40%	90%	90%	30%	50%	30%	90%	60%
10. Cold Forming Fundamentals	50%	45%	25%	30%	50%	70%	45%	85%	40%	80%	60%	70%	80%	25%	35%	65%	55%	40%	90%	40%	60%	80%
11. Coordinate Measuring Machine (CMM) Basics	35%	60%	95%	40%	25%	35%	60%	55%	35%	50%	75%	65%	90%	55%	30%	35%	55%	45%	35%	85%	70%	70%
12. Cylindrical Grinding Fundamentals	30%	30%	35%	50%	25%	35%	40%	40%	45%	65%	45%	50%	55%	95%	35%	50%	45%	60%	80%	35%	45%	40%
13. Cylindrical Grinding Series 01 (Final Assessment)	30%	75%	85%	84%	40%	40%	60%	48%	48%	75%	85%	64%	78%	25%	35%	64%	22%	84%	52%	80%	60%	45%
14. Destructive Metallurgical Testing	75%	95%	85%	80%	90%	85%	45%	80%	40%	85%	75%	70%	95%	20%	30%	75%	95%	85%	40%	30%	75%	80%
15. Engineering Drawings Fundamentals	60%	45%	30%	45%	45%	45%	40%	50%	35%	35%	45%	70%	55%	20%	30%	30%	90%	50%	35%	45%	20%	55%
16. Fixturing Fundamentals for Machining	30%	45%	45%	55%	60%	60%	30%	60%	60%	65%	80%	70%	50%	30%	35%	45%	45%	50%	60%	60%	45%	90%
17. Forging Basics	60%	85%	60%	35%	90%	60%	80%	70%	65%	35%	95%	65%	100%	35%	40%	95%	90%	70%	80%	35%	90%	60%
18. GD&T Fundamentals	50%	70%	75%	40%	80%	75%	70%	60%	80%	75%	60%	60%	70%	30%	35%	55%	55%	40%	70%	70%	55%	60%
19. GD&T Measurement Basics	45%	75%	90%	45%	40%	85%	60%	85%	45%	35%	80%	65%	75%	30%	50%	60%	45%	50%	85%	25%	55%	75%
20. Gravity Die Casting Basics	45%	85%	70%	65%	45%	90%	80%	75%	35%	80%	90%	70%	75%	35%	50%	70%	80%	40%	85%	45%	60%	60%
21. Heat Treating Processes & Equipment	50%	75%	35%	45%	30%	50%	80%	60%	50%	55%	50%	60%	85%	25%	35%	70%	70%	55%	60%	50%	35%	70%
22. High Pressure Die Casting Basics	50%	80%	70%	5%	45%	35%	35%	30%	30%	35%	35%	65%	65%	20%	40%	65%	75%	45%	85%	40%	60%	75%
23. HMC Series 02 (Final Assessment)	65%	55%	95%	85%	75%	70%	65%	45%	85%	55%	90%	75%	70%	25%	55%	65%	45%	85%	90%	55%	85%	70%
24. Honing Series 01 (Final Assessment)	55%	50%	55%	55%	35%	65%	30%	55%	40%	40%	65%	70%	70%	25%	35%	30%	40%	30%	15%	35%	30%	30%
25. Injection Molding Process	55%	60%	75%	85%	20%	85%	70%	70%	45%	85%	75%	45%	80%	50%	30%	65%	55%	30%	45%	60%	30%	45%
26. Low Pressure Die Casting Basics	30%	35%	85%	30%	75%	95%	75%	60%	95%	80%	95%	75%	85%	35%	40%	80%	75%	30%	45%	55%	75%	60%
27. Measurements: Basic Concepts (Imperial)	45%	70%	30%	60%	50%	75%	75%	70%	75%	65%	85%	65%	95%	35%	35%	50%	65%	35%	35%	85%	25%	60%
28. Non-Destructive Testing (Beginner)	55%	85%	50%	60%	30%	50%	75%	5%	10%	25%	70%	70%	85%	35%	60%	65%	65%	30%	60%	60%	40%	90%
29. Plating Fundamentals: Metal	50%	85%	30%	70%	85%	75%	75%	40%	90%	45%	85%	55%	90%	40%	35%	45%	80%	30%	75%	45%	30%	70%
30. Polymer Basics	55%	75%	35%	25%	65%	45%	35%	20%	35%	50%	65%	50%	90%	70%	35%	75%	85%	40%	45%	25%	20%	20%
31. Powder Metallurgy Basics	20%	45%	20%	20%	60%	20%	35%	40%	30%	80%	55%	40%	60%	25%	35%	35%	60%	75%	45%	35%	30%	25%
32. PFMEA (IATF & VDA)	50%	55%	25%	60%	60%	60%	60%	45%	30%	55%	85%	45%	90%	70%	25%	75%	70%	25%	90%	95%	35%	40%
33. Stamping Terminology & Process	40%	55%	50%	50%	50%	35%	70%	30%	30%	80%	80%	80%	80%	90%	30%	70%	35%	30%	85%	60%	45%	50%
34. Statistical Process Control (SPC) Basics	80%	70%	95%	55%	45%	70%	85%	65%	40%	75%	65%	60%	100%	80%	35%	65%	80%	45%	80%	60%	60%	45%
35. Steel Tubing Basics	40%	60%	30%	30%	75%	30%	70%	35%	35%	65%	75%	50%	80%	55%	75%	55%	80%	35%	55%	65%	35%	60%
36. Surface Finish Measurement Basics	50%	85%	90%	70%	60%	40%	50%	40%	40%	65%	50%	90%	85%	25%	35%	25%	45%	75%	35%	30%	35%	85%
37. Turning Series 01 & 02 (Final Assessment)	30%	85%	75%	84%	52%	60%	45%	25%	44%	40%	72%	75%	58%	65%	72%	35%	45%	75%	75%	40%	44%	85%
38. Turning Series 03 (Final Assessment)	35%	60%	75%	60%	20%	80%	45%	45%	65%	75%	75%	75%	90%	90%	30%	90%	70%	45%	45%	90%	35%	70%
39. VMC Series 01 (Final Assessment)	85%	80%	65%	50%	30%	60%	35%	60%	95%	70%	95%	65%	50%	35%	55%	55%	55%	60%	90%	60%	30%	70%
40. VMC Series 02 (Final Assessment)	40%	55%	70%	60%	35%	70%	70%	25%	60%	50%	75%	90%	55%	70%	50%	40%	90%	80%	85%	45%	30%	70%
41. Welding Fundamentals	85%	95%	50%	25%	85%	30%	75%	70%	60%	55%	55%	60%	95%	25%	35%	60%	70%	50%	80%	40%	35%	95%

Anonymized sample. Team member names and organization details have been removed.