# **TURBOCHARGER BASICS**

## eLearning courses designed to increase productivity and profits



## Learning Made Simple, Visual, and Interactive

The THORS *Turbocharger Basics* course introduces the learner to turbocharger components along with the design and operating variables that influence turbocharger operation. This course also provides the failure modes in a turbocharger and their preventive measures. Presented in the THORS' interactive style, the course also covers the different turbocharger types.

Credit Hours 2.5

## Learning Objectives

- Output the working principle of a turbocharger.
- Identify the components of a turbocharger and their functions.
- Analyze the critical design and operating variables of a turbocharger.
- Ø Differentiate between single, twin, electric, and twin scroll turbochargers.

## **Table of Contents**

#### I. Turbocharger Components

- Turbine
  - Turbine Housing
  - Turbine Wheel
  - Wastegate
- Shaft
- Compressor
- Compressor Housing
- Compressor Wheel
- Accessories
  - Seals
  - Sensors
  - Actuators
  - Intercooler
  - Bearings

### II. Turbocharger Operation

- Design Variables
  - Wheel Size
  - Blade Design
  - Blade Shape
  - Blade Count
  - Blade Height
  - Blade Angle
  - Blade Geometry
  - Wastegate Selection
  - Bearing Selection
  - Material Selection
- Operating Variables
- Failure Modes
  - Oil Starvation

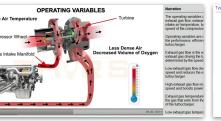
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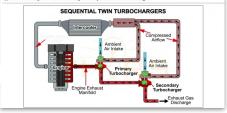
- Bearing Seizure
- Overspeeding
- Sensor and Actuator Failure
- Wheel Damage
- Seal Leakage
- Wastegate Malfunction

#### **III. Types of Turbochargers**

- Single Turbochargers
- Twin Turbochargers
  Parallel Twin Turbochargers
  Sequential Twin Turbchargers
- Electric Turbochargers
- Twin Scroll Turbochargers









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