

BOLTED JOINT BASICS

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Learning made Simple, Visual, and Interactive

The Bolted Joint Basics course will help a learner understand the different types of physical principles that must be taken into consideration with a bolted joint, the concepts that allow a bolted joint to work, and the common tools used to assemble and control a bolted joint.

Credit Hours **2**

Learning Objectives

- Recall the various types of stresses and loads placed on a bolted joint.
- Recognize ultimate tensile strength, yield strength, and proof load.
- Understand the importance of clamp load.
- Identify the differences between two and three assembled bolted joint members.
- Define each type of measurement method used to quantify torque in a bolted joint.
- Name the different types of assembly tools, including nutrunners and torque wrenches.
- Outline assembly control methods used to tighten a bolted joint.

Table of Contents

I. Bolted Joint Concepts

- Basic Concepts**
 - Force and Load
 - Friction and Torque
 - Stress-Strain Relationship
 - Proof Load
 - Yield Strength and Ultimate Tensile Strength
- Assembly Concepts**
 - Torque-Tension Relationship
 - Joint Diagram
 - Clamp Load
 - K Factor
 - Torque Control
 - Torque-Turn Control
 - Yield Control
 - Load Indicator

I. Bolted Joint Concepts

- Assembly Tools**
 - Nutrunners
 - Torque Wrenches
 - Hydraulic Tensioning
 - Heat Tightening
- Assembly Control Methods**
 - Prevailing Torque Fasteners
 - Lockwire
 - Adhesive Thread Lockers
 - Washers

